E.O. NUMBER	LET.	CHANGE DESCRIPTION

269A7509-40201 TOOL NUMBER

N/C

SHEET 1 OF 1

SHOP COPY

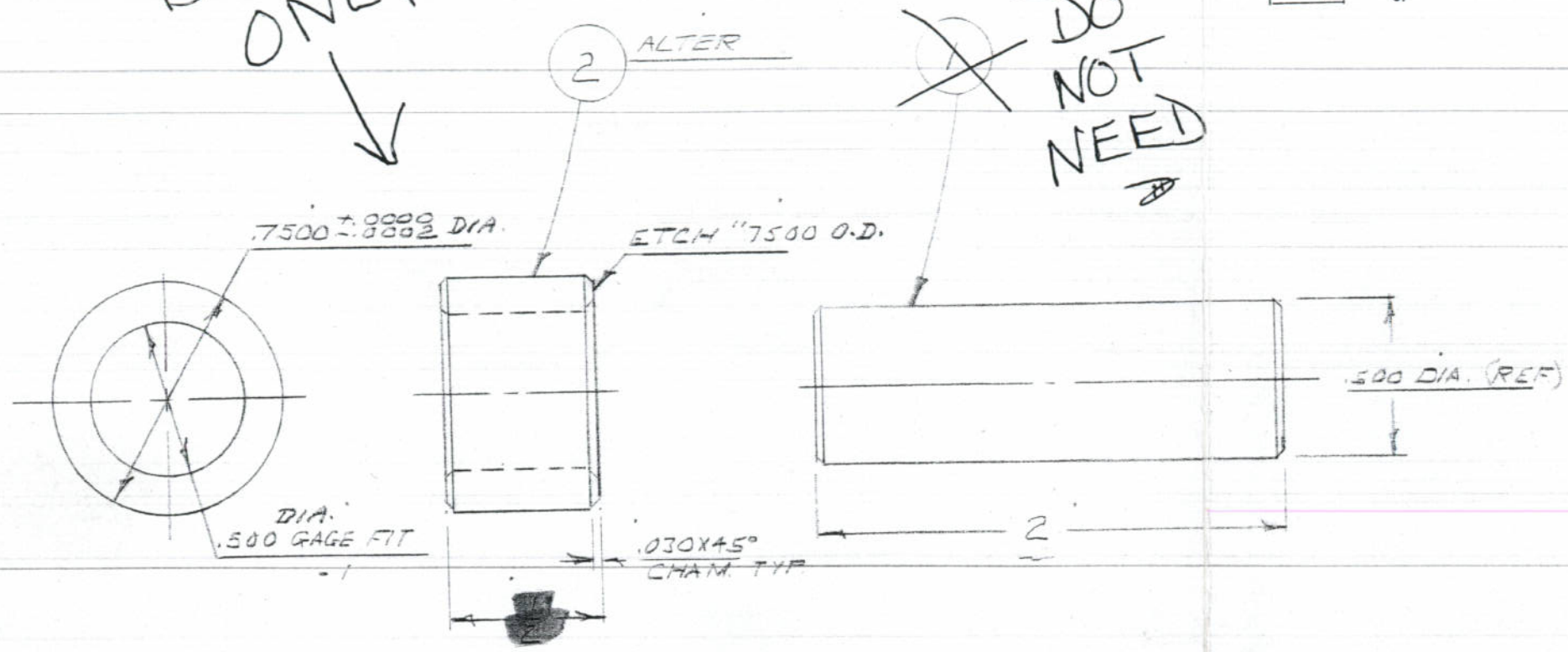
RELEASED FOR PROD.
DATE: 9/26/07 INT: DG
1/17/08 DG

UNDER REVIEW
URF 19-1262 19.11.08 (VM)

BID PRINT ONLY

PROPERTY OF
SCHWEIZER AIRCRAFT CORP.
HORSEHEADS, NY

Bushing ONLY



L-48-~~16~~ 8

.7518
.7515

8.$

ALTER

NOTES

1. I.D. & I.D. OF -2 TO BE CONC. WITHIN .0003 T.I.R.
2. IDENTIFY 269A7509-40201 PROP HTC-AD A/C 269A7522
3. PROVIDE & IDENTIFY STORAGE CONTAINER

JUL 23 2007

BREAK ALL SHARP EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED
STAMP OR ETCH TOOL & ENGINEERING PART NOS. ON TOOL

CODE	DET.	NO. REQ'D	MATERIAL SIZE AND DESCRIPTION	ZONE
	2	2	½(.500) I.D. X ¾(.750) O.D. X 2.66 LINER BSHG.	
	1	1	½ DIA. X 1½ LG STD DOWEL	

HUGHES TOOL COMPANY-AIRCRAFT DIVISION
TOOL DESIGN
DEPT. 63

TITLE: INSPECTION GAGE
BELLCRANK ASSY -LONG. CYCLIC PITCH IDLER

ENG. CHANGE: N/C

DRAWN	J. BISHOP	12-8-60
CHECKED	DWANKOWSKI	12-12-60
APPROVED	[illegible]	12-14-60

SHEET NO. 1 OF 1
SCALE 2:1

TOLERANCES UNLESS OTHERWISE SPECIFIED
DECIMAL X ± 1/16
DECIMAL XX ± .030
DECIMAL XXX ± .005
ANGULAR ± 0° 15'

ENGINEERING PART REF. NO. 269A7509, 269A7522
TOOL DRAWING NUMBER 269A7509-40201

J Hartsaud 12-14-60

FORM 9382